## **ENVIRONMENTAL PRODUCT DECLARATION**

as per ISO 14025 and EN 15804+A2

Owner of the Declaration Gemeinschaft umweltfreundlicher Teppichboden (GUT) e.V

Programme holder Institut Bauen und Umwelt e.V. (IBU)

Publisher Institut Bauen und Umwelt e.V. (IBU)

Declaration number EPD-GUT-20220082-CBG1-EN

Issue date 27.02.2023 Valid to 26.02.2028

# Tufted carpet tiles - luxury class LC1 with a pile material made of polyamide 6 with 100% recycled content

maximum surface pile weight 400 g/m², maximum total pile weight 650 g/m², bitumen-based heavy backing with a maximum weight of 3200 g/m²

# Gemeinschaft umweltfreundlicher Teppichboden (GUT)

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Institut Bauen

und Umwelt e.V.



#### **General Information**

Gemeinschaft umweltfreundlicher

#### Teppichboden (GUT) e.V. LC1, with a PA 6 pile material with 100% recycled content, max. surface pile weight 400 g/m<sup>2</sup>, max. total pile weight 650 g/m<sup>2</sup>, bitumen-based heavy backing with a max. weight of 3200 g/m<sup>2</sup> Programme holder Owner of the declaration IBU - Institut Bauen und Umwelt e.V. Gemeinschaft umweltfreundlicher Teppichboden e.V. Hegelplatz 1 Schönebergstraße 2 10117 Berlin 51068 Aachen Germany Germany **Declaration number** Declared product / declared unit EPD-GUT-20220082-CBG1-EN 1 m² tufted carpet tiles, luxury class LC1, PA 6 pile material with 100% recycled content, bitumen-based heavy backing. This declaration is based on the product Scope: category rules: This sample EPD applies to all products of the member companies of the Gemeinschaft umweltfreundlicher Floor coverings, 09.2022 Teppichboden (GUT) e.V. that comply with the product (PCR checked and approved by the SVR) descriptions and are registered in the GUT/PRODIS information system. It is only valid in conjunction with a Issue date valid GUT/PRODIS license of the product. 27.02.2023 The construction and production data of the registered products are provided by the member companies of Valid to the GUT e.V.. The production sites are located in 26.02.2028 Belgium, France, Germany, Great Britain, Ireland and The Netherlands. The owner of the declaration shall be liable for the underlying information and evidence; the IBU shall not be liable with respect to manufacturer information, life cycle assessment data and evidences. The EPD was created according to the specifications of EN 15804+A2. In the following, the standard will be simplified as EN 15804. Verification Ham leten The standard EN 15804 serves as the core PCR Independent verification of the declaration and data according to ISO 14025:2011 Dipl. Ing. Hans Peters (chairman of Institut Bauen und Umwelt e.V.) internally |x| externally Schindle Angela Schindler Dr. Alexander Röder (Managing Director Institut Bauen und Umwelt e.V.)) (Independent verifier)

#### **Product**

#### Product description/Product definition

The declaration applies to tufted carpet tiles having a pile material of polyamide 6 with 100% recycled content and a bitumen-based heavy backing with a maximum weight of 3200 g/m<sup>2</sup>.

The total recycled content of the carpet is 14%. The products correspond to luxury class LC1 with a limitation of the maximum surface pile weight of 400 g/m² and a maximum total pile weight of 650 g/m².

Colouring and design of the use layer may be achieved by aqueous dyeing methods or by using solution-dyed yarns.

Tufted carpet tiles - luxury class

For the placing on the market of the specific product in the European Union/European Free Trade Association (EU/EFTA) (with the exception of Switzerland)

Regulation (EU) No. 305/2011 Construction Product Regulation (CPR) applies. The product needs a Declaration of Performance (DoP) taking into



consideration *EN 14041*:2018-05, Resilient, textile and laminate floor coverings - Essential characteristics, and the CE-marking. The DoP of the product can be found on the manufacturer's technical information section. For the application and use of the product the respective national provisions apply.

#### Application

The use class of the specific product as defined in *EN 1307* can be found in the Product Information System (*PRODIS*) using the *PRODIS* registration number of the product.

#### **Technical Data**

The technical data describes a fictitious worst-case product representing all products with the described characteristics.

Constructional data according to EN 1307

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Name	Value	Unit
Product Form	Tiles	-
Type of manufacture	Tufted carpet	-
Yarn type	Polyamide 6 with 100% recycled content	-
Total carpet weight	max. 4800	g/m <sup>2</sup>
Surface pile weight	max. 400	g/m <sup>2</sup>
Secondary backing	Bitumen-based heavy backing	-

Performance data of the product in accordance with the declaration of performance with respect to its essential characteristics according to *EN 14041*: 2018-05, Resilient, textile and laminate floor coverings - Essential characteristics.

Additional product properties in accordance with *EN* 1307 can be found on the Product Information System *PRODIS* using the *PRODIS* registration number of the product (www.pro-dis.info) or on the manufacturer's technical information section.

#### Base materials/Ancillary materials

Name	Value	Unit
Polyamide 6	13.5	%
Polyester	1.8	%
Polypropylene	2.1	%
Mineral Filler	52.4	%
Aluminumhydroxide	8.9	%
Bitumen	15.3	%
Polymer dispersion (solid content)	3.3.	%
Glass fiber	0.5	%
Additives	2.2	%

The base materials refer to the fictitious worst-case product representing all products with the described characteristics.

The specific product covered by the EPD contains substances listed in the *ECHA candidate list* (26.07.2022) or other carcinogenic, mutagenic or reprotoxic (CMR) substances in categories 1A or 1B which are not on the candidate list exceeding 0.1 percentage by mass: no

The products are registered in the GUT-PRODIS Information System. The PRODIS system ensures the compliance with limitations of various chemicals and Volatile Organic Compound (VOC)-emissions and a ban on the use of all substances that are listed as 'Substances of Very High Concern' (SVHC) under REACH.

#### Reference service life

The service life of textile floor coverings strongly depends on the correct installation taking into account the declared use classification and the adherence to cleaning and maintenance instructions.

A calculation of the reference service life according to *ISO 15686* is not possible.

Alternatively, a reference service life of 10 years can be assumed, during which the functional and visual quality is guaranteed (BNB, Nutzungsdauer von Bauteilen). The technical service life can be significantly longer.

#### LCA: Calculation rules

#### **Declared Unit**

Name	Value	Unit
Declared unit	1	m <sup>2</sup>
Grammage	4.8	kg/m <sup>2</sup>
Layer thickness (average for LC 1)	0.007	m
Gross density (average for LC 1)	705	kg/m <sup>3</sup>

The declared unit refers to 1 m² produced textile floor covering. The Output of module A5 'Assembly' is 1 m² installed textile floor covering.

The layer thickness of the specific product covered by the EPD can be found on the Product Information System *PRODIS* using the *PRODIS* registration number of the product (www.pro-dis.info) or on the manufacturer's technical information section.

The LCA results refer to the fictitious worst-case product, which covers all products of the members of the GUT e.V. that correspond to the product descriptions and are registered in the *GUT/PRODIS* information system.

### System boundary

#### Type of EPD:

Cradle-to-gate with options, module C1-C4, module D, and additional modules A4, A5, B1, B2.

#### System boundaries of modules A, B, C, D:

Modules C3, C4 and D are indicated separately for three end-of-life scenarios:

- 1 landfill disposal
- 2 municipal waste incineration
- 3 recovery in a cement plant



#### A1-A3 Production:

Energy supply and production of the basic material, processing of secondary material, auxiliary material, transport of the material to the manufacturing site, emissions, waste water treatment, packaging material and waste processing up to the landfill disposal of residual waste (except radioactive waste). Potential benefits for generated electricity and steam due to the incineration of production waste are aggregated. Biogenic carbon that is stored in renewable material (packaging paper) is taken into account as well as the associated carbon dioxide uptake from the air from which this biogenic carbon comes.

#### A4 Transport:

Transport of the packed textile floor covering from factory gate to the place of installation.

#### A5 Installation:

Installation of the textile floor covering, processing of installation waste and packaging waste up to the landfill disposal of residual waste (except radioactive waste), the production of the amount of carpet that occurs as installation waste including its transport to the place of installation.

Generated electricity and steam due to the incineration of waste are listed in the result table as exported energy.

Biogenic carbon that is stored in renewable materials in packaging paper is released as carbon dioxide emissions into the air at the end of life in module A5. Preparation of the floor and auxiliary materials (adhesives, fixing agents, PET connectors) are beyond the system boundaries and not taken into account.

#### B1 Use:

Indoor emissions during the use stage. After the first year, no product-related Volatile Organic Compound (VOC) emissions are relevant due to known VOC decay curves of the product.

#### B2 Maintenance:

Cleaning of the textile floor covering for a period of 1 year:

Vacuum cleaning – electricity supply
Wet cleaning – electricity, water consumption,
production of the cleaning agent, waste water
treatment.

The declared values in this module have to be multiplied by the assumed service life of the floor covering in the building in question.

#### B3 - B5:

The modules are not relevant within the assumed reference service life of 10 years.

#### B6 - B7:

No energy and water input are required for the operation of the carpet in the use stage. The modules are not relevant and not declared.

#### C1 De-construction:

The floor covering is de-constructed manually and no additional environmental impact is caused.

#### C2 Transport:

Transport of the carpet waste to a landfill, to the municipal waste incineration plant (MWI) or to the waste collection facility for recycling.

#### C3 Waste processing:

C3-1: Landfill disposal needs no waste processing. C3-2: Impact from waste incineration (plant with

R1>0.6), generated electricity and steam are listed in the result table as exported energy.

C3-3: Collection of the carpet waste for recovery in the cement industry, waste processing (granulating), transport to the cement plant, emissions from the incineration.

#### C4 Disposal

C4-1: Impact from landfill disposal,

C4-2: The carpet waste leaves the system in module C3-2.

C4-3: The pre-processed carpet waste leaves the system in module C3-3.

#### D Recycling potential:

Calculated potential benefits result from materials exclusive secondary materials (net materials). D-A5: Potential benefits for generated energy due

to incineration of packaging and installation waste (incineration plant with R1 > 0.6),

D-1: Potential benefits for generated energy due to landfill disposal of carpet waste at the end of life,

D-2: Potential benefits for generated energy due to incineration of carpet waste at the end-of-life (incineration plant with R1 > 0.6),

D-3: Potential benefits for saved fossil energy and saved inorganic material due to recovery of the carpet in a cement plant.

#### Comparability

Basically, a comparison or an evaluation of EPD data is only possible if all the data sets to be compared were created according to *EN 15804* and the building context, respectively the product-specific characteristics of performance, are taken into account.

Background data are taken from the *GaBi database*, 2022-2.

#### LCA: Scenarios and additional technical information

#### Characteristic product properties Information on biogenic carbon

Name	Value	Unit
Biogenic carbon content in accompanying packaging at factory gate	0.055	kg C

1 kg biogenic Carbon is equivalent to 44/12 kg of CO<sub>2</sub>

Transport to the construction site (A4)

Transport to the construction site (		
Name	Value	Unit
Litres of fuel (truck, EURO 0-6 mix)	0.0113	l/100km
Transport distance	700	km
Capacity utilisation (including empty runs)	55	%

#### Installation in the building (A5)



Name	Value	Unit
Material loss	0.144	kg

Polyethylene packaging waste and installation waste are considered to be incinerated in a municipal waste incineration plant. Cardboard packaging waste is going to be recycled.

Preparation of the floor and auxiliaries (adhesives, fixing agents, PET connectors etc.) are not taken into account.

#### Maintenance (B2)

The values for cleaning refer to 1 m<sup>2</sup> floor covering per year.

Depending on the application based on *ISO 10874*, the technical service life recommended by the manufacturer and the anticipated strain on the floor by customers, the case-specific useful life can be established. Based on this useful life the effects of module B2 need to be calculated in order to obtain the overall environmental impacts.

Name	Value	Unit
Maintenance cycle (vacuum cleaning)	156	Number
Iviaintenance cycle (vacuum cleaning)	150	/year
Maintananaa ayala (wat alaaning)	0.92	Number
Maintenance cycle (wet cleaning)	0.92	/year
Water consumption (wet cleaning)	0.0027	m <sup>3</sup>
Cleaning agent (wet cleaning)	0.055	kg
Electricity consumption	0.326	kWh

The values result from the calculation of a mixed scenario for use in object areas and in private areas. Maintenance cycle vacuum cleaning: 4 times per week in object areas, 2 times per week in private areas. Maintenance cycle wet cleaning: 3 times per 2 years in object areas, 1 time per 3 years in private areas.

#### Service life

Service life		
Name	Value	Unit
Life Span (according to BBSR)	10	а
Declared product properties (at the gate) and finishes	Corresponds to the specifications of EN 1307	ı
An assumed quality of work, when installed in accordance with the manufacturer's instructions	Conforms to the manufacturer's instructions	-
Usage conditions, e.g. frequency of use, mechanical exposure	Use in areas defined by the use class according to EN 1307	ı
Maintenance e.g. required frequency, type and quality and replacement of components	According to the manufacturers' instructions	-

#### End of Life (C1-C4)

5

Three different end-of-life scenarios are declared and the results are indicated separately in module C. Each scenario is calculated as a 100 % scenario.

Scenario 1: 100 % landfill disposal

Scenario 2: 100 % municipal waste incineration (MWI)

with R1>0.6

Scenario 3: 100 % recovery in the cement industry

If combinations of these scenarios have to be calculated this should be done according to the following scheme:

EOL-impact = x % impact (Scenario 1)

+ y % impact (Scenario 2)

+ z % impact (Scenario 3)

with x % + y % + z % = 100 %

Name	Value	Unit
Collected as mixed construction waste (scenarios 1 and 2)	4.8	kg
Collected separately (scenario 3)	4.8	kg
Landfilling (scenario 1)	4.8	kg
Energy recovery (scenario 2)	4.8	kg
Energy recovery (scenario 3)	1.831	kg
Recycling (scenario 3)	2.969	kg

# Reuse, recovery and/or recycling potentials (D), relevant scenario information

Recovery or recycling potentials due to the three end of life scenarios (module C) are indicated separately.

Recycling in the cement industry (scenario 3) The organic material of the carpet is used as an alternative fuel in a cement kiln. It mainly substitutes for lignite (68.8 %), hard coal (23.6 %) and petrol coke (7.6 %). The inorganic material is substantially integrated into the cement clinker and substitutes for the original material input. *VDZ e.V.* 



#### LCA: Results

The modules C3/1, C4/2 and C4/3 cause no additional impact (see chapter "LCA: Calculation rules").

Module C2 represents the transport for scenarios 1, 2 and 3. The values in column D result from module A5.

DESCRIPTION OF THE SYSTEM BOUNDARY (X = INCLUDED IN LCA; ND = MODULE OR INDICATOR NOT DECLARED: MNR = MODULE FOR RELEVANT)

DECL	AREL	J; MIN	$\mathbf{K} = \mathbf{M}$	= MODULE NOT RELEVANT)												
PRODUCT STAGE  CONSTRUCT ON PROCESS STAGE				OCESS			Us	SE STAC	ЭE			EN	D OF LI	FE STA		BENEFITS AND LOADS BEYOND THE SYSTEM BOUNDARIES
Raw material supply	Transport	Manufacturing	Transport from the gate to the site	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse- Recovery- Recycling- potential
A1	A2	А3	A4	<b>A</b> 5	B1 B2 B3 B4 B5 B6 B7 C1 C2 C3 C4							D				
Х	Χ	Χ	X	Χ	X	Х	MNR	MNR	MNR	ND	ND	X	Χ	X	Х	X

RESULTS C	OF THE LCA	- ENV	<u>IRONI</u>	MENT	AL IM	PACT	accord	ding to	EN 1	5804+	A2: 1	m² flo	or cov	ering	
Core Indicator	Unit	A1-A3	A4	A5	B1	B2	C1	C2	C3/2	C3/3	C4/1	D	D/1	D/2	D/3
GWP-total	[kg CO <sub>2</sub> -Eq.]	5.43E+0	2.93E-1	5.43E-1	0.00E+0	3.85E-1	0.00E+0	1.63E-2	4.59E+0	4.65E+0	1.44E+0	-2.70E-2	0.00E+0	-4.06E-1	-3.60E-1
GWP-fossil	[kg CO <sub>2</sub> -Eq.]	5.62E+0	2.88E-1	3.47E-1	0.00E+0	2.62E-1	0.00E+0	1.60E-2	4.59E+0	4.65E+0	1.44E+0	-2.69E-2	0.00E+0	-4.04E-1	-3.60E-1
GWP-biogenic	[kg CO <sub>2</sub> -Eq.]	-1.95E-1	3.73E-3	1.96E-1	0.00E+0	2.99E-3	0.00E+0	2.07E-4	7.14E-4	1.45E-3	-5.53E-8	-1.34E-4	0.00E+0	-1.92E-3	-2.83E-4
GWP-luluc	[kg CO <sub>2</sub> -Eq.]	5.11E-3	1.63E-3	2.15E-4	0.00E+0	1.20E-1	0.00E+0	9.06E-5	3.04E-4	5.36E-4	1.66E-4	-2.85E-6	0.00E+0	-4.06E-5	-1.99E-4
ODP	[kg CFC11-Eq.]	7.80E-9	1.75E- 14	2.34E- 10	0.00E+0	2.08E-8	0.00E+0	9.73E- 16	3.83E- 13	7.45E- 13	4.57E- 13	-1.74E- 13	0.00E+0	-2.44E- 12	-4.95E- 13
AP	[mol H+-Eq.]	1.48E-2	1.74E-3	6.21E-4	0.00E+0	6.17E-4	0.00E+0	9.67E-5	3.90E-3	4.20E-3	1.01E-3	-3.45E-5	0.00E+0	-4.99E-4	-1.46E-3
EP-freshwater	[kg P-Eq.]	4.58E-5	8.73E-7	1.43E-6	0.00E+0	3.31E-6	0.00E+0	4.85E-8	1.05E-6	1.24E-6	6.35E-5	-3.54E-8	0.00E+0	-4.98E-7	-4.76E-7
EP-marine	[kg N-Eq.]	4.89E-3	8.55E-4	2.31E-4	0.00E+0	1.45E-4	0.00E+0	4.75E-5	1.85E-3	1.98E-3	2.23E-4	-9.45E-6	0.00E+0	-1.39E-4	-4.37E-4
EP-terrestrial	[mol N-Eq.]	4.67E-2	9.46E-3	2.34E-3	0.00E+0	1.98E-3	0.00E+0	5.26E-4	2.06E-2	2.20E-2	2.45E-3	-1.01E-4	0.00E+0	-1.49E-3	-4.79E-3
POCP	[kg NMVOC-Eq.]	1.34E-2	1.62E-3	5.99E-4	4.18E-4	6.66E-4	0.00E+0	8.98E-5	4.76E-3	5.01E-3	7.18E-4	-2.65E-5	0.00E+0	-3.91E-4	-1.29E-3
ADPE	[kg Sb-Eq.]	1.49E-6	2.44E-8	4.64E-8	0.00E+0	1.54E-7	0.00E+0	1.36E-9	2.88E-8	3.89E-8	2.36E-8	-3.93E-9	0.00E+0	-5.64E-8	-3.74E-8
ADPF	[MJ]	1.23E+2	3.91E+0	3.93E+0	0.00E+0	4.50E+0	0.00E+0	2.17E-1	3.27E+0	4.26E+0	4.83E+0	-4.56E-1	0.00E+0	- 6.83E+0	- 3.66E+1
WDP	[m³ world-Eq deprived]	4.00E+0	2.62E-3	1.44E-1	0.00E+0	7.23E-2	0.00E+0	1.45E-4	7.11E-1	7.17E-1	-3.61E-3	-2.71E-3	0.00E+0	-3.80E-2	-4.93E-2

GWP = Global warming potential; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential of land and water; EP = Caption Eutrophication potential; POCP = Formation potential of tropospheric ozone photochemical oxidants; ADPE = Abiotic depletion potential for non-fossil resources; ADPF = Abiotic depletion potential for fossil resources; WDP = Water (user) deprivation potential

### RESULTS OF THE LCA - INDICATORS TO DESCRIBE RESOURCE USE according to EN 15804+A2: 1 m<sup>2</sup>

floor cov	/ering														
Indicator	Unit	A1-A3	A4	A5	B1	B2	C1	C2	C3/2	C3/3	C4/1	D	D/1	D/2	D/3
PERE	[MJ]	4.14E+1	2.22E-1	1.52E+0	0.00E+0	2.75E+0	0.00E+0	1.23E-2	5.74E-1	8.52E-1	3.97E-1	-1.20E-1	0.00E+0	-1.69E+0	-5.79E-1
PERM	[MJ]	2.46E-1	0.00E+0	-2.46E-1	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
PERT	[MJ]	4.17E+1	2.22E-1	1.28E+0	0.00E+0	2.75E+0	0.00E+0	1.23E-2	5.74E-1	8.52E-1	3.97E-1	-1.20E-1	0.00E+0	-1.69E+0	-5.79E-1
PENRE	[MJ]	8.39E+1	3.92E+0	4.36E+0	0.00E+0	4.50E+0	0.00E+0	2.18E-1	4.25E+1	4.35E+1	4.83E+0	-4.56E-1	0.00E+0	-6.83E+0	-3.66E+1
PENRM	[MJ]	3.97E+1	0.00E+0	-4.20E-1	0.00E+0	0.00E+0	0.00E+0	0.00E+0	-3.93E+1	-3.93E+1	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
PENRT	[MJ]	1.24E+2	3.92E+0	3.94E+0	0.00E+0	4.50E+0	0.00E+0	2.18E-1	3.27E+0	4.26E+0	4.83E+0	-4.56E-1	0.00E+0	-6.83E+0	-3.66E+1
SM	[kg]	8.18E-1	0.00E+0	2.45E-2	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	1.70E+0
RSF	[MJ]	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
NRSF	[MJ]	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
FW	[m³]	9 99F-2	2.51F-4	3.58F-3	0.00F+0	2.52F-3	0.00F+0	1.40F-5	1.68F-2	1 71F-2	5.65F-5	-1 15F-4	0.00F+0	-1 61F-3	-3.54F-3

PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources; penke = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water

## RESULTS OF THE LCA – WASTE CATEGORIES AND OUTPUT FLOWS according to EN 15804+A2:

The floor covering															
Indicator	Unit	A1-A3	A4	A5	B1	B2	C1	C2	C3/2	C3/3	C4/1	D	D/1	D/2	D/3
HWD	[kg]	1.95E-3	1.88E-11	5.85E-5	0.00E+0	2.56E-5	0.00E+0	1.04E-12	4.80E-10	5.21E-10	7.45E-10	-6.27E-11	0.00E+0	-9.58E-10	-3.36E-10
NHWD	[kg]	6.39E-1	5.61E-4	6.46E-2	0.00E+0	5.14E-3	0.00E+0	3.12E-5	1.51E+0	1.51E+0	4.78E+0	-2.26E-4	0.00E+0	-3.28E-3	-2.04E-1
RWD	[kg]	2.77E-3	4.82E-6	8.72E-5	0.00E+0	3.74E-4	0.00E+0	2.68E-7	1.24E-4	1.96E-4	5.93E-5	-3.44E-5	0.00E+0	-4.83E-4	-1.22E-4
CRU	[kg]	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
MFR	[kg]	1.31E-2	0.00E+0	1.26E-1	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	1.70E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
MER	[kg]	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
EEE	[MJ]	0.00E+0	0.00E+0	2.07E-1	0.00E+0	0.00E+0	0.00E+0	0.00E+0	4.67E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
EET	[MJ]	0.00E+0	0.00E+0	3.90E-1	0.00E+0	0.00E+0	0.00E+0	0.00E+0	9.03E+0	6.01E+1	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0

HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed; CRU = Components
Caption for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electrical energy; EET = Exported thermal energy

RESULTS OF THE LCA – additional impact categories according to EN 15804+A2-optional:



1 m <sup>2</sup> floor covering															
Indicator	Unit	A1-A3	A4	A5	B1	B2	C1	C2	C3/2	C3/3	C4/1	D	D/1	D/2	D/3
PM	[Disease Incidence]	1.35E-7	1.01E-8	5.11E-9	0.00E+0	4.27E-8	0.00E+0	5.59E-10	2.39E-8	2.57E-8	9.69E-9	-2.85E- 10	0.00E+0	0.00E+0	-3.94E-8
IRP	[kBq U235- Eq.]	4.05E-1	7.07E-4	1.28E-2	0.00E+0	6.58E-2	0.00E+0	3.93E-5	1.88E-2	3.10E-2	8.76E-3	-5.82E-3	0.00E+0	0.00E+0	-1.50E-2
ETP-fw	[CTUe]	5.97E+1	2.71E+0	1.94E+0	3.60E-3	2.03E+0	0.00E+0	1.51E-1	1.85E+0	2.42E+0	4.72E+0	-9.60E-2	0.00E+0	0.00E+0	-6.86E+0
HTP-c	[CTUh]	2.49E-9	5.48E-11	7.92E-11	0.00E+0	3.90E-10	0.00E+0	3.05E-12	8.50E-11	9.83E-11	2.12E-10	-4.55E- 12	0.00E+0	0.00E+0	-1.00E- 10
HTP-nc	[CTUh]	9.58E-8	3.25E-9	3.18E-9	2.60E-11	6.19E-9	0.00E+0	1.81E-10	6.39E-9	7.05E-9	1.78E-8	-1.75E- 10	0.00E+0	0.00E+0	-6.52E-9
SQP	[-]	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND

PM = Potential incidence of disease due to PM emissions; IR = Potential Human exposure efficiency relative to U235; ETP-fw = Potential comparative Toxic Unit for ecosystems; HTP-c = Potential comparative Toxic Unit for humans (cancerogenic); HTP-nc = Potential comparative Toxic Unit for humans (not cancerogenic); SQP = Potential soil quality index

No substantiated values can be given for the SQP indicator with the existing database.

The result figures given in module B2 refer to a period of 1 year because a reference service life is not declared. They have to be multiplied by the assumed service life (in years) of the floor covering in the building under consideration.

Disclaimer 1 – for the indicator "Potential Human exposure efficiency relative to U235".

This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure or radioactive waste disposal in undergroundfacilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.

Disclaimer 2 - for the indicators "abiotic depletion potential for non-fossil resources", "abiotic depletion potential for fossil resources", "water (user) deprivation potential, deprivation-weighted water consumption", "potential comparative toxic unit for ecosystems", "potential comparative toxic unit for humans - cancerogenic", "Potential comparative toxic unit for humans - not cancerogenic", "potential soil quality index".

The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high as there is limited experience with the indicator.

#### References

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#### EN 13501-1

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#### EN 14041

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#### **ISO 15686**

ISO 15686: Buildings and constructed assets -Service life planning

ISO 15686-1: 2011-05: Part 1: General principles and framework

ISO 15686-2: 2012-05: Part 2: Service life prediction procedures

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ISO 15686-8: 2008-06: Part 8: Reference service life and service-life estimation

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#### **BBSR**



Bundesinstitut für Bau-, Stadt- und Raumforschung (BBSR) im Bundesamt für Bauwesen und Raumordnung (BBR), Bonn

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#### **ECHA** candidate list

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#### REACH

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Association of German Cement Works, Ed. Environmental Data of the German Cement Industry 2020

**PCR Part B** 

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